



OVERALL WIDTH: 13.875"
1/2 OF FACE: 5.625"
L MEASUREMENT: 5.500"
WEB-TO-HUB EXTENSION R: 0.982"
FACE-TO-HUB EXTENSION L: 8.875"
FACE-TO-HUB EXTENSION R: 2.625"
APPROXIMATE WEIGHT (LBS.): 401
SMALL BORE DIAMETER: 3.104"

TOLERANCES:
WHEEL DIAMETER: +0.005"/-0.000"
BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
23.000"	11.250"	8.250"	5.000"	3.625"	1.250"	0.750"	0.250"
<p><u>UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES</u></p> <p>DIMENSIONS: ±0.010"</p> <p>FINISH: 250  EXCEPT FOR BORE AND OUTER FACE WHICH SHOULD BE 63 </p>				<p>BRAKE PRODUCTS, INC. 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA</p>		<p>Web: www.brakeproducts.com Email: sales@brakeproducts.com Phone: (440) 543-7962 Fax: (440) 543-7963</p>	
<p>DATE: Tuesday, Nov 1 2016</p>				<p>PART # BE231003</p>		<p>MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06</p>	
<p>DESCRIPTION: 23 INCH BORED & KEYED BRAKE WHEEL</p>						<p>SERIAL # 0</p>	

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HUB LENGTH BORE & KEYWAY FOR 612 MILL MOTOR WITH THE AISE STANDARD OFFSET
AISE STANDARD OFFSET OF 8.25 INCHES